

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

MPP

Date: 09.07.06	Job No.: 00685	ADR Yes/No:	ADR Date:	ECN #:	09- 627
Product No.: D119-675		Created By: AJS	Approved By: <i>AM</i>		
Product Name: Heli Access Step		Checked By:	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	EC/DD	
Production Document Control	Y	CL	
Customer Technical Support	Y	DSTOW	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord			
QC Coordinator			
Marketing	Y	SW	
Customer Order Processing			

Reason for Change: DESIGN IMPROVEMENT & MAINTENANCE SCHEDULE CHANGE FROM OEM

Documents Affected:

DEO D3041-C-1

ICA-D119-675 REV 2

**PARTS MUST COMPLY**



**PREVIOUS PARTS SATISFACTORY**



*09/07/15*

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N		SUPERCEDE	
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.07.13
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.07.13
10	Update Controlled PDF Files	Y	KJ		09.07.13
11	Update Master Document List (MDL)	Y	AJS		09.07.13
12	Update Document Record (DR)	Y	KJ	Rev. E	09.07.13
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y		ADD CHG 004 TO 675-011/012	09.07.13
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ		09.07.13
18	Create / Update PPP's	Y	KJ		09.07.13
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ	PLEASE ADD ATTACHED AGUSTA DOCUMENT	09.07.13
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.07.13
22					
23					

Description / Action:

ATTACH DEO D3041-C-1 TO D3041; REWORK OR SCRAP ANY EXISTING 1/3/5/7 CLAMPS --

*D3041-1 - 39 STK*  
*D3041-3 - 11 STK*  
*D3041-5 - 11 STK*  
*D3041-7 - 11 STK*

RELEASE ICA-D119-675 REV 2

UPDATE D119-675-011-012 TO CHANGE 004

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_



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Product Name: Heli Access Step		Checked By: <i>MP</i>	General Manager Approval:		

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Production Engineering Coord	Y	EC/DD	09-07-13
Production Document Control	Y	CL	09/07/13
Customer Technical Support	Y	DSTOW	09-07-13

Distribution	Reqd	Resp	Initial / Date
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QC Coordinator			
Marketing	Y	SW	09-07-13
Customer Order Processing			

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Documents Affected:

DEO D3041-C-1  
ICA-D119-675 REV 2

**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

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1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
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5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

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12	Update Document Record (DR)	Y	KJ	<i>Ren. E</i>	09.07.13 <i>MP</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
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16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ		09.07.13 <i>MP</i>
18	Create / Update PPP's	Y	KJ		09.07.13 <i>MP</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ	PLEASE ADD ATTACHED AGUSTA DOCUMENT	09.07.13 <i>MP</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.07.13 <i>MP</i>
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Description / Action:

ATTACH DEO D3041-C-1 TO D3041, REWORK OR SCRAP ANY EXISTING -1/-3/-5/-7 CLAMPS

RELEASE ICA-D119-675 REV 2

UPDATE D119-675-011/-012 TO CHANGE 004

*Done - We said not to  
change the existing step*

ECN Verified & Complete: *MP*

Date: *09/07/13*

